

View Online at <https://aerobasegroup.com/nsn/5365-01-112-3985>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.040 inches

Overall Length:

0.180 inches

Diameter:

0.069 inches

End Radius:

0.040 inches

Thread Size:

2.5625-32

Bore Diameter:

2.187 inches

Depth:

0.080 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Drilled face

Accommodation Type And Quantity:

4 holes

Angle Between Accommodations In Deg:

90.0

Radius From Geometric Axis To Accommodation:

1.156 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel, mil-t-8606, type 1, comp 321

Material:

Steel comp 321

Surface Treatment:

Passivate

Surface Treatment:

Passivated, qq-p-35

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d