

View Online at <https://aerobasegroup.com/nsn/5365-01-113-8654>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

30.0

**Chamfer Length:**

0.025 inches

**Width:**

0.093 inches

**Overall Length:**

0.937 inches

**End Radius:**

0.937 inches

**Thread Size:**

1.110-28

**Bore Diameter:**

0.937 inches

**Depth:**

0.125 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Material:**

Steel, mil-t-6845, type 304

**Material:**

Steel comp 304

**Surface Treatment:**

Passivate

**Surface Treatment:**

Passivated, qq-p-35

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

No

**Fig:**

T252-d