

View Online at <https://aerobasegroup.com/nsn/5365-01-114-1122>

**Thread Pitch Diameters:**

+4.0303/+4.0376 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

Between 0.640 inches and 0.650 inches

**Diameter:**

Between 0.316 inches and 0.321 inches

**Thread Size:**

4.080-16

**Bore Diameter:**

2.600 inches

**Depth:**

0.250 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Buttress

**Drive Type:**

Drilled face

**Material Hardness Rating:**

Between 24.0 rockwell c and 30.0 rockwell c

**Accommodation Type And Quantity:**

2 holes

**Angle Between Accommodations In Deg:**

180.0

**Radius From Geometric Axis To Accommodation:**

1.560 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Material:**

Steel, qq-t-00825, comp 8640-canceled and steel, qq-s-624, comp 8640-canceled

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d