

View Online at <https://aerobasegroup.com/nsn/5365-01-114-1122>

Thread Pitch Diameters:

+4.0303/+4.0376 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Overall Length:

Between 0.640 inches and 0.650 inches

Diameter:

Between 0.316 inches and 0.321 inches

Thread Size:

4.080-16

Bore Diameter:

2.600 inches

Depth:

0.250 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Buttress

Drive Type:

Drilled face

Material Hardness Rating:

Between 24.0 rockwell c and 30.0 rockwell c

Accommodation Type And Quantity:

2 holes

Angle Between Accommodations In Deg:

180.0

Radius From Geometric Axis To Accommodation:

1.560 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Material:

Steel, qq-t-00825, comp 8640-canceled and steel, qq-s-624, comp 8640-canceled

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d