

View Online at <https://aerobasegroup.com/nsn/5365-01-115-5589>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

0.312 inches

**Diameter:**

0.046 inches

**Thread Size:**

1.438-18

**Bore Diameter:**

0.687 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef

**Drive Type:**

Drilled face

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

3 holes

**Angle Between Accommodations In Deg:**

120.0

**Radius From Geometric Axis To Accommodation:**

0.424 inches

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Material:**

Aluminum alloy, qq-a-225/6, t851

**Material:**

Aluminum alloy 2024

**Surface Treatment:**

Anodize

**Surface Treatment:**

Anodized, mil-a-8625, type 2, class 1

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d