

View Online at <https://aerobasegroup.com/nsn/5365-01-130-7465>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

30.0

Chamfer Length:

0.081 inches

Overall Length:

Between 0.402 inches and 0.422 inches

Thread Size:

0.938-20

Bore Diameter:

Between 0.642 inches and 0.649 inches

Depth:

0.250 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Internal groove

Thread Location:

Both ends

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Special Features:

Locking element in thread nas 1283, type p

Material:

Steel, ams 5643, 17-4ph

Material:

Steel comp 630

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d