

View Online at <https://aerobasegroup.com/nsn/5365-01-130-7465>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

30.0

**Chamfer Length:**

0.081 inches

**Overall Length:**

Between 0.402 inches and 0.422 inches

**Thread Size:**

0.938-20

**Bore Diameter:**

Between 0.642 inches and 0.649 inches

**Depth:**

0.250 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef

**Drive Type:**

Internal groove

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Both ends

**Special Features:**

Locking element in thread nas 1283, type p

**Material:**

Steel, ams 5643, 17-4ph

**Material:**

Steel comp 630

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d