

View Online at <https://aerobasegroup.com/nsn/5365-01-131-7089>

Thread Pitch Diameters:

+4.1163/+4.1214 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

49.0

Chamfer Length:

0.180 inches

Width:

0.120 inches

Overall Length:

Between 0.205 inches and 0.215 inches

Taper Minor Diameter:

Between 3.497 inches and 3.507 inches

Thread Size:

4.150-24

Depth:

0.060 inches

Bore Shape:

Tapered

Screw Thread Series Designator:

Uns

Drive Type:

Slotted face

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Not included

Taper Major Diameter Location:

Drive end

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Special Features:

Color, black

Material:

Aluminum alloy, qq-a-250/4, t4

Material:

Aluminum alloy 2024

Surface Treatment:

Chromate, mil-c-5541 class 1a

Surface Treatment:

Anodized, mil-a-8625, type 2, class 2 and chromate, mil-c-5541 class 1a

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

T252-d