

View Online at <https://aerobasegroup.com/nsn/5365-01-132-3800>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Width:

Between 0.125 inches and 0.135 inches

Overall Length:

0.280 inches

Thread Size:

0.812-20

Bore Diameter:

0.610 inches

Depth:

Between 0.130 inches and 0.140 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unef

Drive Type:

Slotted face

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Material:

Steel, ams 5643, 17-4ph or steel, ams 5659

Material:

Steel comp 630 or steel comp xm-12

Surface Treatment:

Passivate ps13001, fscm 93835

Surface Treatment:

Passivate ps13001, fscm 93835

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d