

View Online at <https://aerobasegroup.com/nsn/5365-01-132-3800>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

Between 0.125 inches and 0.135 inches

**Overall Length:**

0.280 inches

**Thread Size:**

0.812-20

**Bore Diameter:**

0.610 inches

**Depth:**

Between 0.130 inches and 0.140 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Material:**

Steel, ams 5643, 17-4ph or steel, ams 5659

**Material:**

Steel comp 630 or steel comp xm-12

**Surface Treatment:**

Passivate ps13001, fscm 93835

**Surface Treatment:**

Passivate ps13001, fscm 93835

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d