

View Online at <https://aerobasegroup.com/nsn/5365-01-134-3124>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

Between 0.265 inches and 0.275 inches

**Diameter:**

Between 0.046 inches and 0.051 inches

**Thread Size:**

0.625-18

**Bore Diameter:**

Between 0.249 inches and 0.255 inches

**Depth:**

0.140 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unjf

**Drive Type:**

Drilled face

**Thread Location:**

End opposite drive end

**Accommodation Type And Quantity:**

3 holes

**Angle Between Accommodations In Deg:**

120.0

**Radius From Geometric Axis To Accommodation:**

0.235 inches

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Special Features:**

Paint drilled face with two coats polyurethane enamel, mil-c-81773; color fed-std-595 no. 17875

**Material:**

Aluminum alloy, qq-a-200/3 or aluminum alloy, qq-a-225/6

**Material:**

Aluminum alloy 2024 or aluminum alloy 2024

**Surface Treatment:**

Anodized, p.S.13201, type 2, class b, fscm 82106

**Surface Treatment:**

Anodized, p.S.13201, type 2, class b, fscm 82106

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d