

View Online at <https://aerobasegroup.com/nsn/5365-01-146-1233>

**Thread Pitch Diameters:**

+6.3369/+6.3438 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

0.450 inches

**Diameter:**

Between 0.085 inches and 0.090 inches

**Thread Size:**

6.400-12

**Bore Diameter:**

5.930 inches

**Depth:**

0.080 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

4 holes

**Angle Between Accommodations In Deg:**

90.0

**Radius From Geometric Axis To Accommodation:**

3.055 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Special Features:**

8 additional holes 0.032 in. Min 0.042 in. Maximum dia; 1 coat of primer, mil-p-23377 on all surfaces except threads and holes

**Material:**

Aluminum alloy, qq-a-225/8, alloy 6061, t651

**Material:**

Aluminum alloy 6061

**Surface Treatment:**

Anodize

**Surface Treatment:**

Anodized, mil-a-8625, type 1, class 1

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d