

View Online at <https://aerobasegroup.com/nsn/5365-01-147-3107>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.046 inches

Width:

0.094 inches

Overall Length:

Between 0.154 inches and 0.158 inches

End Radius:

0.530 inches

Thread Size:

1.063-18

Bore Diameter:

Between 0.828 inches and 0.832 inches

Depth:

0.046 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unjef

Drive Type:

Slotted face

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Special Features:

Microinch surface finish 64

Material:

Steel, ams 5640

Material:

Steel comp 303 or steel comp 303se or steel comp 303 plus x

Surface Treatment:

Passivate

Surface Treatment:

Passivated

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d