

View Online at <https://aerobasegroup.com/nsn/5365-01-147-9892>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

Between 0.020 inches and 0.030 inches

**Overall Length:**

Between 0.095 inches and 0.105 inches

**Thread Size:**

0.397-64

**Bore Diameter:**

Between 0.270 inches and 0.276 inches

**Depth:**

Between 0.020 inches and 0.030 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Slotted face

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Special Features:**

Bore is counterbored opposite drive end 0.025 in. Min and 0.035 in. Maximum deep by 0.3125 in. Min and 0.3175 in. Maximum diameter

**Material:**

Steel, astm a582, comp 416, cond a

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Steel, astm a582, comp 416, cond a

**Surface Treatment:**

Passivate

**Surface Treatment:**

Passivated, qq-p-35

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d