

View Online at <https://aerobasegroup.com/nsn/5365-01-147-9892>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Width:

Between 0.020 inches and 0.030 inches

Overall Length:

Between 0.095 inches and 0.105 inches

Thread Size:

0.397-64

Bore Diameter:

Between 0.270 inches and 0.276 inches

Depth:

Between 0.020 inches and 0.030 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Slotted face

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Special Features:

Bore is counterbored opposite drive end 0.025 in. Min and 0.035 in. Maximum deep by 0.3125 in. Min and 0.3175 in. Maximum diameter

Material:

Steel, astm a582, comp 416, cond a

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Steel, astm a582, comp 416, cond a

Surface Treatment:

Passivate

Surface Treatment:

Passivated, qq-p-35

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d