

View Online at <https://aerobasegroup.com/nsn/5365-01-148-1514>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.060 inches

Width:

0.625 inches

Overall Length:

0.750 inches

End Radius:

1.080 inches

Thread Size:

2.500-16

Bore Diameter:

2.100 inches

Depth:

0.255 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unj

Drive Type:

Slotted face

Thread Location:

End opposite drive end

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Material:

Steel, mil-s-5000, comp 4340

Material:

Steel comp 4340

Surface Treatment:

Cadmium

Surface Treatment:

Cadmium plated

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d