

View Online at <https://aerobasegroup.com/nsn/5365-01-177-4882>

**Thread Pitch Diameters:**

+1.1623/+1.1660 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

Between 0.060 inches and 0.070 inches

**Overall Length:**

Between 0.140 inches and 0.156 inches

**Thread Size:**

1.188-32

**Bore Diameter:**

1.000 inches

**Depth:**

Between 0.060 inches and 0.070 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Slotted face

**Thread Location:**

End opposite drive end

**Accommodation Type And Quantity:**

2 slots

**Angle Between Accommodations In Deg:**

180.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Any acceptable

**Material:**

Aluminum alloy, ww-t-700/3, t3 or aluminum alloy, ww-t-700/6, t6 or aluminum alloy, qq-a-200/3, t4 or aluminum alloy, qq-a-200/8, t6 or aluminum alloy, qq-a-200/8, alloy 6061, t4 or aluminum alloy, qq-a-200/8, alloy 6061, t42 or aluminum alloy, qq-a-200/8, alloy 6061, t4510 or aluminum alloy, qq-a-200/8, alloy 6061, t4511 or aluminum alloy, qq-a-200/3, t3 or aluminum alloy, ww-t-700/6, t4

**Material:**

Aluminum alloy 2024 or aluminum alloy 6061 or aluminum alloy 2024 or aluminum alloy 6061 or aluminum alloy, qq-a-200/8, alloy 6061, t4 or aluminum alloy, qq-a-200/8, alloy 6061, t42 or aluminum alloy, qq-a-200/8, alloy 6061, t4510 or aluminum alloy, qq-a-200/8, alloy 6061, t4511 or aluminum alloy, qq-a-200/3, t3 or aluminum alloy, ww-t-700/6, t4

**Material Specification:**

**Surface Treatment:**

Anodize

**Surface Treatment:**

Anodized, mil-a-8625, type 2, class 2

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d