

View Online at <https://aerobasegroup.com/nsn/5365-01-177-4882>

Thread Pitch Diameters:

+1.1623/+1.1660 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Width:

Between 0.060 inches and 0.070 inches

Overall Length:

Between 0.140 inches and 0.156 inches

Thread Size:

1.188-32

Bore Diameter:

1.000 inches

Depth:

Between 0.060 inches and 0.070 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Slotted face

Thread Location:

End opposite drive end

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Any acceptable

Material:

Aluminum alloy, ww-t-700/3, t3 or aluminum alloy, ww-t-700/6, t6 or aluminum alloy, qq-a-200/3, t4 or aluminum alloy, qq-a-200/8, t6 or aluminum alloy, qq-a-200/8, alloy 6061, t4 or aluminum alloy, qq-a-200/8, alloy 6061, t42 or aluminum alloy, qq-a-200/8, alloy 6061, t4510 or aluminum alloy, qq-a-200/8, alloy 6061, t4511 or aluminum alloy, qq-a-200/3, t3 or aluminum alloy, ww-t-700/6, t4

Material:

Aluminum alloy 2024 or aluminum alloy 6061 or aluminum alloy 2024 or aluminum alloy 6061 or aluminum alloy, qq-a-200/8, alloy 6061, t4 or aluminum alloy, qq-a-200/8, alloy 6061, t42 or aluminum alloy, qq-a-200/8, alloy 6061, t4510 or aluminum alloy, qq-a-200/8, alloy 6061, t4511 or aluminum alloy, qq-a-200/3, t3 or aluminum alloy, ww-t-700/6, t4

Material Specification:

Surface Treatment:

Anodize

Surface Treatment:

Anodized, mil-a-8625, type 2, class 2

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d