

View Online at <https://aerobasegroup.com/nsn/5365-01-180-5372>

Thread Direction:

Right-hand

Countersink Angle In Deg:

45.0

Slot Width:

0.062 inches

Overall Length:

0.452 inches

Wrenching Facility Shape:

Slotted

Countersink Depth:

Between 0.005 inches and 0.035 inches

Screw Thread Length:

0.200 inches

Countersink Location:

Wrenching end

Hole Inside Diameter:

Between 0.180 inches and 0.190 inches

Features Provided:

Countersunk

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Material:

Steel comp 302 or steel comp 304 or steel comp 304I

Material Specification:

Qq-s-763, class 302, 304 or 304I federal specification single material response

Surface Treatment:

Oxide

Surface Treatment Specification:

Mil-c-13924, class 3 military specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A540s0

Mil-std (military Standard):

Mil-c-13924 spec.