

View Online at <https://aerobasegroup.com/nsn/5365-01-183-1669>

Thread Pitch Diameters:

+1.102/+1.105 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Width:

Between 0.060 inches and 0.070 inches

Overall Length:

Between 0.170 inches and 0.175 inches

Thread Size:

1.118-56

Bore Diameter:

Between 0.978 inches and 0.980 inches

Depth:

Between 0.040 inches and 0.050 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Slotted face

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

45.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Material:

Steel, astm a582, type 416, cond a

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Steel, astm a582, type 416, cond a

Surface Treatment:

Passivate

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Passivated, qq-p-35

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d