

View Online at <https://aerobasegroup.com/nsn/5365-01-186-0970>

**Thread Class:**

2a

**Thread Pitch Diameters:**

+0.974/+0.978 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

0.060 inches

**Overall Length:**

0.300 inches

**Thread Size:**

1.000-32

**Bore Diameter:**

0.812 inches

**Depth:**

0.040 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Slotted face

**Thread Location:**

End opposite drive end

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Material:**

Steel, ams 5643, 17-4ph

**Material:**

Steel comp 630

**Surface Treatment:**

Passivate

**Surface Treatment:**

Passivated, qq-p-35

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d