

View Online at <https://aerobasegroup.com/nsn/5365-01-186-0970>

Thread Class:

2a

Thread Pitch Diameters:

+0.974/+0.978 inches

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Width:

0.060 inches

Overall Length:

0.300 inches

Thread Size:

1.000-32

Bore Diameter:

0.812 inches

Depth:

0.040 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Slotted face

Thread Location:

End opposite drive end

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Material:

Steel, ams 5643, 17-4ph

Material:

Steel comp 630

Surface Treatment:

Passivate

Surface Treatment:

Passivated, qq-p-35

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d