

View Online at <https://aerobasegroup.com/nsn/5365-01-186-7227>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.062 inches

Overall Length:

Between 0.984 inches and 1.000 inches

Diameter:

0.406 inches

Thread Size:

6.000-12

Bore Diameter:

3.750 inches

Depth:

0.363 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Drilled face

Accommodation Type And Quantity:

6 holes

Angle Between Accommodations In Deg:

60.0

Radius From Geometric Axis To Accommodation:

2.500 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Copper alloy, qq-c-465, comp 630 or copper alloy qq-c-465, comp 606 or 614 or 642

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Material Specification:

Qq-c-465, comp 630 federal specification 1st material response

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d