

View Online at <https://aerobasegroup.com/nsn/5365-01-186-7227>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.062 inches

**Overall Length:**

Between 0.984 inches and 1.000 inches

**Diameter:**

0.406 inches

**Thread Size:**

6.000-12

**Bore Diameter:**

3.750 inches

**Depth:**

0.363 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

6 holes

**Angle Between Accommodations In Deg:**

60.0

**Radius From Geometric Axis To Accommodation:**

2.500 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Both ends

**Material:**

Copper alloy, qq-c-465, comp 630 or copper alloy qq-c-465, comp 606 or 614 or 642

**Material:**

Copper alloy 630 or copper alloy qq-c-465, comp 606 or 614 or 642

**Material Specification:**

Qq-c-465, comp 630 federal specification 1st material response

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d