

View Online at <https://aerobasegroup.com/nsn/5365-01-199-0786>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.060 inches

Overall Length:

0.210 inches

Diameter:

0.180 inches

Thread Size:

2.375-16

Bore Diameter:

1.560 inches

Depth:

0.100 inches

End Application:

B-1b acft

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Drilled face

Material Hardness Rating:

Between 38.0 rockwell c and 42.0 rockwell c

Accommodation Type And Quantity:

2 holes

Angle Between Accommodations In Deg:

180.0

Radius From Geometric Axis To Accommodation:

1.000 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Included

Bore Edge Process:

Chamfered

Process End Location:

Drive end

Special Features:

Chamfered on outer edge, drive end same as bore edge; surface opposite drive end 32 micoinch finish

Material:

Aluminum alloy

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Aluminum alloy

Surface Treatment:

Cadmium and chromate

Surface Treatment:

Cadmium, qq-p-416, type 2, class 2

Fsc Application Data:

Torgue limiter assembly, actuator

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d