

View Online at <https://aerobasegroup.com/nsn/5365-01-199-0786>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.060 inches

**Overall Length:**

0.210 inches

**Diameter:**

0.180 inches

**Thread Size:**

2.375-16

**Bore Diameter:**

1.560 inches

**Depth:**

0.100 inches

**End Application:**

B-1b acft

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Drilled face

**Material Hardness Rating:**

Between 38.0 rockwell c and 42.0 rockwell c

**Accommodation Type And Quantity:**

2 holes

**Angle Between Accommodations In Deg:**

180.0

**Radius From Geometric Axis To Accommodation:**

1.000 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Drive end

**Special Features:**

Chamfered on outer edge, drive end same as bore edge; surface opposite drive end 32 microinch finish

**Material:**

Aluminum alloy

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Aluminum alloy

**Surface Treatment:**

Cadmium and chromate

**Surface Treatment:**

Cadmium, qq-p-416, type 2, class 2

**Fsc Application Data:**

Torgue limiter assembly, actuator

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d