

View Online at <https://aerobasegroup.com/nsn/5365-01-203-5610>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

40.0

**Chamfer Length:**

0.020 inches

**Width:**

0.094 inches

**Overall Length:**

0.220 inches

**Thread Size:**

1.750-32

**Bore Diameter:**

Between 1.570 inches and 1.580 inches

**Depth:**

0.060 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Externally slotted

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Both ends

**Material:**

Steel, ams 5643, 17-4ph

**Material:**

Steel comp 630

**Surface Treatment:**

Passivate

**Surface Treatment:**

Passivated, mil-f-14072, finish e300

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T252-d