

View Online at <https://aerobasegroup.com/nsn/5365-01-203-5610>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

40.0

Chamfer Length:

0.020 inches

Width:

0.094 inches

Overall Length:

0.220 inches

Thread Size:

1.750-32

Bore Diameter:

Between 1.570 inches and 1.580 inches

Depth:

0.060 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Externally slotted

Thread Location:

Both ends

Accommodation Type And Quantity:

4 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Steel, ams 5643, 17-4ph

Material:

Steel comp 630

Surface Treatment:

Passivate

Surface Treatment:

Passivated, mil-f-14072, finish e300

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d