## NSN 5365-01-207-0472

Machine Thread Plug - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5365-01-207-0472

Thread Class:

Thread Class:
2a external
Thread Direction:
Right-hand external
Thread Length:
0.950 inches external
Head Height:
0.350 inches
Overall Length:
1.300 inches
Connection Style:
Plain
Body Core Diameter:
0.922 inches
Core Depth:
1.000 inches
Head Type:
Solid
Body Type:
Cored
Thready Qty Per Inch (tpi):
18 external
Thread Size:
1.250 inches external
Seat Angle:
90.0 degrees
Special Features:
One side of external thread flat 0.208 in. Nom; underside of hex head has an o-ring groove 0.010 in. Nom wide by 0.046 in. Min 0.052 in.
Maximum deep with 1.475 in. Min 1.481 in. Maximum od and 1.301 in. Min 1.311 in. Maximum id; body undercut below head 0.140 in. Non
wide by 1.160 in. Nom dia; o-ring groove finish 32.0 microinches max; underside of head chamfered 10.0 degrees min by 20.0 degrees
max; threads conform to military specification mil-s-7742
Material:
Aluminum alloy 2024
Material Specification:
Qq-a-225/6, t351 federal specification single material response
Style Designator:
Plug, machine
Thread Series Designator:
Unef external
Shelf Life:
N/a
Unit Of Measure:

N

Demilitarization:

## NSN 5365-01-207-0472

Machine Thread Plug - Page 2 of 2



Fiig:

A208a0

Mil-std (military Standard):

Mil-s-7742 spec.