

View Online at <https://aerobasegroup.com/nsn/5365-01-209-9710>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.062 inches

Overall Length:

1.250 inches

Diameter:

0.250 inches

Thread Size:

6.000-12

Bore Diameter:

4.000 inches

Depth:

0.250 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Drilled face

Thread Location:

Both ends

Accommodation Type And Quantity:

2 holes

Angle Between Accommodations In Deg:

180.0

Radius From Geometric Axis To Accommodation:

2.500 inches

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Special Features:

Two tapped setscrew holes; groove around bore dia

Material:

Nickel-copper alloy, qq-n-281, class a

Material:

Nickel alloy 400

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d