

View Online at <https://aerobasegroup.com/nsn/5365-01-213-7852>

Thread Direction:

Right-hand

Countersink Angle In Deg:

45.0

Slot Depth:

Between 0.120 inches and 0.170 inches

Slot Width:

Between 0.230 inches and 0.250 inches

Overall Length:

Between 1.030 inches and 1.060 inches

Thickness:

Between 0.150 inches and 0.160 inches

Wrenching Facility Shape:

Slotted

Countersink Depth:

Between 0.040 inches and 0.060 inches

Screw Thread Length:

Between 0.350 inches and 0.390 inches

Countersink Location:

Wrenching end

Hole Inside Diameter:

Between 0.850 inches and 0.870 inches

Features Provided:

Countersunk

Thready Qty Per Inch (tpi):

18

Thread Size:

1.3125 inches

Special Features:

Polymide insert ring above threads; quench and temper to rockwell c 26.0 min and 32.0 max

Material:

Steel

Material Specification:

Ams 6371 assn standard single material response or ams 6370 assn standard single material response

Surface Treatment:

Oxide

Surface Treatment Specification:

Mil-c-13924 military specification single treatment response

Thread Series Designator:

Unjef

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A540s0

Mil-std (military Standard):

Mil-c-13924 spec.