

View Online at <https://aerobasegroup.com/nsn/5365-01-215-2842>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

Between 0.020 inches and 0.040 inches

Width:

Between 0.230 inches and 0.250 inches

Overall Length:

Between 0.530 inches and 0.560 inches

Thread Size:

2.750-16

Bore Diameter:

Between 2.290 inches and 2.310 inches

Depth:

0.080 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unj

Drive Type:

Slotted bore

Material Hardness Rating:

Between 26.0 rockwell c and 32.0 rockwell c

Thread Location:

Both ends

Accommodation Type And Quantity:

6 slots

Angle Between Accommodations In Deg:

60.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Special Features:

Color black; polyimide insert ring on drive end

Material:

Steel, ams 6371 or steel, ams 6370

Material:

Steel comp 4130 or steel, ams 6370

Surface Treatment:

Oxide, mil-c-13924

Surface Treatment:

Oxide, mil-c-13924

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d