

View Online at <https://aerobasegroup.com/nsn/5365-01-218-7729>

**Thread Pitch Diameters:**

+3.1005/+3.1037 inches

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

Between 0.100 inches and 0.110 inches

**Diameter:**

0.136 inches

**Thread Size:**

3.125-32

**Bore Diameter:**

2.625 inches

**Depth:**

Between 0.100 inches and 0.110 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Nonstandard

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

4 holes

**Angle Between Accommodations In Deg:**

90.0

**Radius From Geometric Axis To Accommodation:**

1.406 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Any acceptable

**Material:**

Steel, astm a582, type 303

**Material:**

Steel comp 303

**Surface Treatment:**

Passivate

**Surface Treatment:**

Passivated, qq-p-35

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d