

View Online at <https://aerobasegroup.com/nsn/5365-01-264-1177>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Length:

0.260 inches

Width:

0.125 inches

Overall Length:

0.830 inches

End Radius:

0.680 inches

Thread Size:

1.500-12

Bore Diameter:

Between 0.843 inches and 0.853 inches

Depth:

0.140 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Unf

Drive Type:

Slotted face

Thread Location:

Both ends

Accommodation Type And Quantity:

2 slots

Angle Between Accommodations In Deg:

180.0

Beveled Thread:

Included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Rounded and chamfered

Process End Location:

Drive end and end opposite drive end

Material:

Steel, ams 5643

Material:

Steel comp 630

Surface Treatment:

Passivate or passivate, qq-p-35, type 1 or type 3

Surface Treatment:

Passivated, qq-p-35, type 2 or passivate, qq-p-35, type 1 or type 3

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T252-d