Machine Thread Bushing - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/5365-01-281-6704

Thread Direction:

Right-hand

Countersink Angle In Deg:

45.0

Slot Depth:

Between 0.097 inches and 0.125 inches

Slot Width:

0.062 inches

Overall Length:

0.250 inches

Wrenching Facility Shape:

Slotted

Countersink Depth:

Between 0.005 inches and 0.035 inches

Screw Thread Length:

0.160 inches

Countersink Location:

Wrenching end

Hole Inside Diameter:

Between 0.188 inches and 0.190 inches

Features Provided:

Countersunk

Thready Qty Per Inch (tpi):

28

Thread Size:

0.250 inches

Material:

Steel or steel comp 303 or steel comp 303se

Material Specification:

Ams 5640 assn standard single material response or astm a581, type 303 or 303se assn standard single material response or astm a582,

type 303 or 303se assn standard single material response

Surface Treatment:

Passivate

Surface Treatment Specification:

Qq-p-35 federal specification single treatment response or mil-f-14072, finish e300 military specification single treatment response

Thread Series Designator:

Unf

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

NSN 5365-01-281-6704

Machine Thread Bushing - Page 2 of 2



Fiig: A540s0

Mil-std (military Standard):

Mil-f-14072 spec.