

View Online at <https://aerobasegroup.com/nsn/5365-01-315-4091>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Overall Length:**

Between 0.089 inches and 0.091 inches

**Diameter:**

0.094 inches

**Thread Size:**

1.250-64

**Bore Diameter:**

0.921 inches

**Depth:**

0.040 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

N special

**Drive Type:**

Drilled face

**Thread Location:**

Drive end

**Accommodation Type And Quantity:**

2 holes

**Angle Between Accommodations In Deg:**

180.0

**Radius From Geometric Axis To Accommodation:**

0.550 inches

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Material:**

Steel, astm a582, type 303 or steel, astm a582, type 416, cond a or steel, qq-s-763, class 302 or steel, qq-s-763, class 304, cond a or steel, qq-s-763, class 310, cond a or steel, qq-s-763, class 316, cond a or steel, qq-s-763, class 321, cond a or steel, qq-s-763, class 347 or steel, qq-s-763, class 410 or steel, qq-s-763, class 440c or steel, qq-s-766, class 301 or steel, qq-s-766, class 302 or steel, qq-s-766, class 304, cond a or steel, qq-s-766, class 316l, cond a or steel, qq-s-766, class 321 or steel, qq-s-766, class 347 or steel, astm a581, type 303 or 303se or 416 or 416se or 430f or 430fse or steel, astm a582, type 303se or 416se or 420f or 420fse or 430f or 430fse or 440f or 440fse or steel, qq-s-763, type 304l or 305 or 309 or 316l or 317 or 403 or 405 or 414 or 420 or 430 or 440a or 440b or 446 or steel, qq-s-766, type 304l or 305 or 309s or 310s or 316 or 324 or 323 or 348 or 410 or 430 or 446

**Material:**

**Surface Treatment:**

Passivate

**Surface Treatment Specification:**

E.I. 999-5902-003c mfr ref single treatment response

**Surface Treatment:**

Passivate, e.I. 999-5902-003c

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d