

View Online at <https://aerobasegroup.com/nsn/5365-01-315-5005>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Chamfer Angle In Deg:**

15.0

**Chamfer Length:**

0.025 inches

**Overall Length:**

Between 0.860 inches and 0.870 inches

**Diameter:**

0.188 inches

**End Radius:**

0.030 inches

**Thread Size:**

0.112-20

**Bore Diameter:**

Between 3.254 inches and 3.256 inches

**Depth:**

0.250 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Drilled face

**Accommodation Type And Quantity:**

6 holes

**Angle Between Accommodations In Deg:**

45.0

**Radius From Geometric Axis To Accommodation:**

0.010 inches

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

End opposite drive end

**Material:**

Phosphor bronze, qq-b-750

**Material:**

Copper alloy 510 or copper alloy 524 or copper alloy 544

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d