

View Online at <https://aerobasegroup.com/nsn/5365-01-315-5005>

Thread Class:

2a

Thread Direction:

Right-hand

Casehardening Indicator:

Not casehardened

Chamfer Angle In Deg:

15.0

Chamfer Length:

0.025 inches

Overall Length:

Between 0.860 inches and 0.870 inches

Diameter:

0.188 inches

End Radius:

0.030 inches

Thread Size:

0.112-20

Bore Diameter:

Between 3.254 inches and 3.256 inches

Depth:

0.250 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Uns

Drive Type:

Drilled face

Accommodation Type And Quantity:

6 holes

Angle Between Accommodations In Deg:

45.0

Radius From Geometric Axis To Accommodation:

0.010 inches

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

End opposite drive end

Material:

Phosphor bronze, qq-b-750

Material:

Copper alloy 510 or copper alloy 524 or copper alloy 544

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d