

View Online at <https://aerobasegroup.com/nsn/5365-01-317-8197>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Width:**

0.250 inches

**Overall Length:**

0.593 inches

**Thread Size:**

1.250-18

**Bore Diameter:**

0.687 inches

**Depth:**

0.093 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unef

**Drive Type:**

Slotted face

**Thread Location:**

End opposite drive end

**Accommodation Type And Quantity:**

4 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Material:**

Steel, sae 4140 or steel, astm a304, grade 4140

**Material:**

Steel comp 4140 or steel, astm a304, grade 4140

**Material Specification:**

Sae 4140 assn standard 1st material response

**Surface Treatment:**

Phosphate manganese

**Surface Treatment Specification:**

Dod-p-16232, type m, class 1 def stan/spec single treatment response

**Surface Treatment:**

Phosphate, dod-p-16232, type m, class 1

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d