

View Online at <https://aerobasegroup.com/nsn/5365-01-371-1068>

Thread Class:

3a

Thread Direction:

Right-hand

Casehardening Indicator:

Casehardened

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.060 inches

Width:

Between 0.240 inches and 0.260 inches

Overall Length:

Between 0.690 inches and 0.700 inches

Thread Size:

1.875-16

Bore Diameter:

Between 1.1600 inches and 1.1800 inches

Depth:

0.250 inches

Bore Shape:

Straight

Screw Thread Series Designator:

Un

Drive Type:

Externally slotted

Accommodation Type And Quantity:

1 slots

Angle Between Accommodations In Deg:

90.0

Beveled Thread:

Not included

Bore Annular Internal Serration:

Not included

Setscrew Locking Notch:

Not included

Bore Edge Process:

Chamfered

Process End Location:

Both ends

Material:

Phosphor bronze, qq-b-750

Material:

Copper alloy 510 or copper alloy 524 or copper alloy 544

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T252-d