

View Online at <https://aerobasegroup.com/nsn/5365-01-371-1068>

**Thread Class:**

3a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Casehardened

**Chamfer Angle In Deg:**

45.0

**Chamfer Length:**

0.060 inches

**Width:**

Between 0.240 inches and 0.260 inches

**Overall Length:**

Between 0.690 inches and 0.700 inches

**Thread Size:**

1.875-16

**Bore Diameter:**

Between 1.1600 inches and 1.1800 inches

**Depth:**

0.250 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Un

**Drive Type:**

Externally slotted

**Accommodation Type And Quantity:**

1 slots

**Angle Between Accommodations In Deg:**

90.0

**Beveled Thread:**

Not included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Bore Edge Process:**

Chamfered

**Process End Location:**

Both ends

**Material:**

Phosphor bronze, qq-b-750

**Material:**

Copper alloy 510 or copper alloy 524 or copper alloy 544

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d