

View Online at <https://aerobasegroup.com/nsn/5365-01-457-9919>

**Thread Class:**

2a

**Thread Direction:**

Right-hand

**Casehardening Indicator:**

Not casehardened

**Diameter:**

Between 0.097 inches and 0.100 inches

**Thread Size:**

1.250

**Bore Diameter:**

0.831 inches

**Depth:**

0.094 inches

**Bore Shape:**

Straight

**Screw Thread Series Designator:**

Unf

**Drive Type:**

Drilled face

**Thread Location:**

Both ends

**Accommodation Type And Quantity:**

2 holes

**Angle Between Accommodations In Deg:**

180.0

**Radius From Geometric Axis To Accommodation:**

0.484 inches

**Beveled Thread:**

Included

**Bore Annular Internal Serration:**

Not included

**Setscrew Locking Notch:**

Not included

**Criticality Code Justification:**

Zzzy

**Material:**

Brass

**Material:**

Copper alloy

**Special Test Features:**

Special quality control testing

**Test Data Document:**

81349-mil-p-23199 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Reference Number Differentiating Characteristics:**

As differentiated by material which must conform to ships parts control center special quality control provisions

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T252-d