NSN 5420-00-542-3105

Tong Cylinder Pin - Page 1 of 1



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General Description:

Steel, astm a-322 grade 4340, rockwell c 45-50 hardness, min yield strength 125000 psi, min tensile strength 140000 psi, o/a lg 16.120 in., o/a diameter 3.995 to 3.997 in., double helical grooves along lg on one in. Pitch 1.120 in. From ea end, 8 straight grooves, both ends chamfered 0.250 in. X 45 deg, 125 microinch finish o/a except 250 microinch finish at both ends and 32 microinch finish on diameter as noted, 2 external retaing rings incl 1 at ea end

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N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli