

View Online at <https://aerobasegroup.com/nsn/5821-00-554-5470>

Thread Class:

2 both ends

Thread Direction:

Right-hand both ends

Spline Major Diameter:

0.240 inches and 0.242 inches both ends

Spline Quantity:

15 both ends

Spline Minor Diameter:

0.194 inches and 0.196 inches both ends

Wrenching Facility Outside Diameter:

0.625 inches both ends

Thread Depth:

0.2425 inches and 0.2585 inches both ends

Tip Length:

0.437 inches both ends

Pitch Diameter:

0.212 inches and 0.214 inches both ends

Core Material:

Steel

Screw Thread Series Designator:

Uns both ends

Core Diameter:

Between 0.145 inches and 0.150 inches

Thread Location:

Internal both ends

End Type:

Round, internal splined both ends

End Connection Type:

Threaded internal both ends

Spline Pressure Angle In Deg:

14.5 both ends

Spline Length:

0.240 inches and 0.260 inches both ends

Spline Type:

Involute both ends

Setscrew:

Not included both ends

Casing Material:

Steel

Wrenching Facility Type:

Knurled surface both ends

Cross Section Size And Location:

0.344 inches diameter both ends

Torsional Deflection Rating:

7 degrees ft-lb in. Torsional deflection rating in winding and unwinding direction

Casing Surface Treatment:

Zinc coated

Casing Outside Diameter:

0.330 inches

Swivel End:

Not provided both ends

Enddiameter:

0.625 inches both ends

Lubrication Fitting:

Not provided both ends

Core Rotation Direction:

Clockwise

Core Removability:

Removable

Specification Or Standard:

Amc-215 type

Fsc Application Data:

Radio set, radio communications equipment, airborne

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T246-e