# NSN 5985-00-070-8133

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#### **Cross Sectional Shape:**

Internal, rectangular external, rectangular

**Thread Class:** 

32 first flange all connection facilities

Thread Direction:

Right-hand first flange all connection facilities

Bend Angle In Deg:

90.0 all bends h-plane

**End Application:** 

Missile guidance and tracking set an/spg-55b

**Tubing Wall Construction Style:** 

Seamless all tubing segment

Flange Quantity:

2

#### Flange Inside Width:

1.003 inches second flange and 1.006 inches second flange

#### Flange Inside Height:

0.503 inches second flange and 0.506 inches second flange

#### Flange Outside Width:

1.610 inches second flange and 1.640 inches second flange

## Flange Outside Height:

1.610 inches first flange and 1.640 inches first flange

#### Flange Depth:

0.423 inches second flange and 0.453 inches second flange

#### Flange Connecting Hole Diameter:

0.169 inches second flange all connection facilities and 0.172 inches second flange all connection facilities

#### **Maximum Operating Pressure:**

10.0 pounds per square inch gage

#### **Waveguide Outside Width:**

Between 0.996 inches and 1.004 inches

#### **Thread Size:**

0.164 inches first flange all connection facilities

#### Waveguide Inside Width:

Between 0.896 inches and 0.904 inches

#### **Waveguide Inside Height:**

Between 0.396 inches and 0.404 inches

# **Waveguide Outside Height:**

Between 0.496 inches and 0.504 inches

## **Waveguide Longer Offset Distance:**

Between 5.719 inches and 5.781 inches

# Flange Connecting Facility And Quantity:

4 unthreaded hole second flange all connection facilities

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Flange Style:
Cover type second flange
Waveguide Offset Distance:
0.500 inches
Special Features:
Tubing wall construction can also be laminated
Flexibility:
Rigid all tubing segment
Material:
Aluminum alloy all tubing segment and flange
Precious Material And Location:
Internal surfaces gold and internal surfaces silver
Precious Material:
Gold and silver
Surface Treatment:
Silver single tubing segment inside surfaces and gold single tubing segment inside surfaces
Style Designator:
Bend type
Thread Series Designator:
Unc first flange all connection facilities
Fsc Application Data:
Antennas, waveguides, and related equipment
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
Yes - demil/mli
Fiig:
A073a0