

View Online at <https://aerobasegroup.com/nsn/5985-01-246-8665>

Cross Sectional Shape:

Internal, rectangular external, rectangular

Thread Class:

2b first flange all connection facilities

Thread Direction:

Right-hand first flange all connection facilities

Bend Angle In Deg:

15.0 single bend e-plane

End Application:

Radar set an/aps-94

Tubing Wall Construction Style:

Seamless single tubing segment

Flange Quantity:

2

Flange Inside Width:

1.003 inches second flange

Flange Inside Height:

0.503 inches second flange

Flange Outside Width:

1.610 inches second flange and 1.640 inches second flange

Flange Outside Height:

1.610 inches first flange and 1.640 inches first flange

Flange Inside Diameter:

1.407 inches first flange and 1.437 inches first flange

Flange Depth:

0.423 inches second flange and 0.453 inches second flange

Flange Connecting Hole Diameter:

0.169 inches second flange all connection facilities and 0.172 inches second flange all connection facilities

Voltage Standing Wave Ratio:

1.05

Thready Qty Per Inch (tpi):

32 first flange all connection facilities

Maximum Operating Pressure:

30.0 pounds per square inch gage

Waveguide Outside Width:

Between 0.996 inches and 1.004 inches

Thread Size:

0.164 inches first flange all connection facilities

Waveguide Inside Width:

Between 0.896 inches and 0.904 inches

Waveguide Inside Height:

Between 0.396 inches and 0.404 inches

Waveguide Outside Height:

Between 0.496 inches and 0.504 inches

Waveguide Longer Offset Distance:

Between 2.285 inches and 2.315 inches

Flange Connecting Facility And Quantity:

4 unthreaded hole second flange all connection facilities

Flange Style:

Cover type second flange

Waveguide Offset Distance:

Between 2.285 inches and 2.315 inches

Special Features:

Includes schrader valve technicraft part no. M-5074 and m-6219 or ms 20813-1

Flexibility:

Rigid single tubing segment

Material:

Aluminum alloy all tubing segment and flange

Surface Treatment:

Chromate zinc single tubing segment outside surfaces and lacquer single tubing segment outside surfaces

Style Designator:

Bend type

Thread Series Designator:

Unc first flange all connection facilities

Fsc Application Data:

Antennas, waveguides, and related equipment

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

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