

View Online at <https://aerobasegroup.com/nsn/5990-00-677-6492>

**Body Material:**

Steel, stainless

**Body Style:**

Standard round d

**Shoulder Diameter:**

Between 1.9985 inches and 1.9995 inches

**Pilot Diameter:**

Between 0.5900 inches and 0.6000 inches

**Second Shoulder Diameter:**

Between 1.9985 inches and 1.9995 inches

**Second Shoulder Length:**

0.1700 inches

**Overall Length:**

4.5490 inches

**Flange Diameter:**

Between 2.2490 inches and 2.2500 inches

**Flange Thickness:**

Between 0.2480 inches and 0.2500 inches

**Body Diameter:**

1.9900 inches

**Shaft Diameter:**

0.2403 inches single shaft and 0.2405 inches single shaft

**Shaft Length:**

0.7190 inches single shaft

**Body Size:**

23

**Stator Input Voltage Rating In Volts:**

90.0

**Stator Input Current Rating:**

950.0 milliamperes

**Stator Input Electrical Power Rating:**

5.2 watts

**Frequency In Hertz:**

400.0

**Phase Shift Angle In Deg:**

4.000 input to output

**Electrical Error Angular Range In Minutes:**

-6.0/+6.0

**Spline Tooth Quantity:**

22 single shaft

**Receiver Error Angular Range In Minutes:**

-45.0/+45.0

**Actuator Friction Torque At Minus 55 Deg Celsius:**

0.10 inch-ounces

**Torque Gradient Per Angular Deg:**

0.060 inch-ounces

**Pilot Length:**

0.0430 inches

**Shoulder Length:**

0.2500 inches

**Aft Of First Flange Diameter:**

Between 1.9985 inches and 1.9995 inches

**Mounting Surface To Terminal End Distance:**

4.0430 inches

**Spline Tooth Diametral Pitch:**

96 single shaft

**Shaft Thread Series Designator:**

Unf single shaft

**Shaft Thread Direction:**

Right-hand single shaft

**Shaft Thread Class:**

2a

**Terminal Location:**

Rear

**Shaft Thread Length:**

0.2900 inches single shaft

**Shaft Type:**

Spline w/threads single shaft

**Transformation Ratio:**

1.154 rotor to stator

**Shaft Thread Size:**

0.250 inches single shaft

**Test Data Document:**

81349-mil-s-20708 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).

**Terminal Type And Quantity:**

6 screw

**Specification Data:**

81349-mil-s-20708/49 government specification

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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