Control Transformer Synchro - Page 1 of 3



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Body Ma	aterial:
Steel, st	tainless
Body St	yle:
Standard	d round c
Shoulde	er Diameter:
Between	1.5615 inches and 1.5620 inches
Pilot Dia	ameter:
Between	0.9370 inches and 0.9375 inches
Overall	Length:
3.0600 ir	nches
Flange I	Diameter:
Between	1.7450 inches and 1.7500 inches
Flange 7	Thickness:
0.0930 ir	nches
Undercı	ut Diameter:
1.6250 ir	nches
Undercı	ut Width:
0.0780 ir	nches
Shaft Di	ameter:
0.1870 ir	nches single shaft and 0.1872 inches single shaft
Shaft Le	ength:
0.5400 ir	nches single shaft
Fragility	/ Factor:
Moderate	ely rugged
Maximu	m Tempurature Rise:
25.0 deg	grees celsius
Body Si	ze:
18	
Stator Ir	nput Voltage Rating In Volts:
115.0	
Stator Ir	nput Current Rating:
40.0 mill	iamperes
Stator Ir	nput Electrical Power Rating:
950.0 mi	illiwatts
Frequer	ncy In Hertz:
60.0	
Zro Imp	edance Magnitude In Ohms:
Between	a 2875.00 and 3375.00
Zro Imp	edance Angle In Deg:
Between	n 76.00 and 80.00
Zss Imp	edance Magnitude In Ohms:
	1 660.00 and 810.00

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Zss Impedance Angle In Deg:		
Between 9.00 and 13.00		
Phase Shift Angle In Deg:		
11.000 input to output		
Maximum Fundamental Null Voltage In Millivolts Per Volt:		
30.00 output		
Maximum Total Null Voltage Output In Millivolts Per Volt:		
85.00		
Electrical Error Angular Range In Minutes:		
-8.0/+8.0		
Spline Tooth Quantity:		
21 single shaft		
Torque Gradient Per Angular Deg:		
0.100 inch-ounces		
Alignment Hole Quantity:		
4		
Pilot Length:		
0.0400 inches		
Shoulder Length:		
0.1320 inches		
Mounting Surface To Terminal End Distance:		
2.5200 inches		
Spline Tooth Diametral Pitch:		
120 single shaft		
Shaft Thread Series Designator:		
Unf single shaft		
Shaft Thread Direction:		
Right-hand single shaft		
Shaft Thread Class:		
2a		
Terminal Location:		
Rear		
Shaft Thread Length:		
0.2000 inches single shaft		
Shaft Type:		
Spline w/threads single shaft		
Alignment Hole Depth:		
0.1250 inches		
Transformation Ratio:		
0.783 rotor to stator		
Alignment Hole Bolt Circle Diameter:		
1.2500 inches		
Shaft Thread Size:		

0.190 inches single shaft



Test Data Document:

81349-mil-s-20708 specification (includes engineering type bulletins, brochures, etc., that reflect specification type data in specification format; excludes commercial catalogs, industry directories, and similar trade publications, reflecting general type data on certain environmental and performance requirements and test conditions that are shown as "typical", "average", "", etc.).
Terminal Type And Quantity:
5 screw
Specification Data:
81349-mil-s-20708/33 government specification
Shelf Life:
N/a
Unit Of Measure:
-Demilitarization:
No
Fiig:
A07800