

View Online at <https://aerobasegroup.com/nsn/6635-00-580-1111>

Current Type:

Ac

Furnished Items And Quantity:

Centrifuge tube 1; bath concentration test stand 1; tank drain hose 1

Current Rating In Amps:

20000.0

Voltage In Volts:

220.0

Phase:

Three

Functional Classification:

Aa-8.15

Special Features:

Cir and long type magnetization; hd and tailstock hor type oper 20 in. Maximum hd opening air cyl oper hd stock push-pull oper tailstock; wet cont typemethod inspection

Frequency In Hertz:

60.0

Functional Description:

Ta three shot duovec unit which is designed to rapidly process jet engine compressor blades and vanes, this unit is provided for a circular airfoil shot, a circular dovetail shot and a longitudinal airfoil shot. Bath application is by immersion, with the magnetizing current shots delivered as the part emerges from the controlled bath level, and during the gentle drain-off period. Rapidly interchangeable contact fixtures are provided for different classes of part size and/or geometry.

Entry Date:

70-04-01

Reference Data And Literature:

Commercial specifications

Relationship To Similar Equipment:

No known similar equipment

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T264-a