NSN 8040-01-554-0640

Adhesive - Page 1 of 1



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End Application:
Logbow apache helicopter
Specific Usage Design:
General bonding
Curing Method:
Heat
Special Features:
Mix 100 parts resin to 85 parts catlyst by weight and schedule shall beone hour at 150 degrees and 24 hours to ambient; store in sound,
unopened containers at 65 to 80f; pre-mixedand frozen shall be stored below 40df; shelf life of 6 months and premixed, frozen adhesive of
45 days; must be re-tested if past shelf life; mark each container in accordance with mil-std-129; ship adhesive in packed dry ice
Material:
Plastic
Shelf Life:
N/a
Unit Of Measure:
-
Demilitarization:
No
Fiig:
A535p0