

View Online at <https://aerobasegroup.com/nsn/9510-00-090-9932>

**Fabrication Method:**

Permanent mold cast

**Length:**

Between 8.000 feet and 12.000 feet

**Cross Section Outside Diameter:**

2.500 inches

**Basic Shape Style:**

Round

**Criticality Code Justification:**

Zzzx

**Heat Treatment:**

Annealed

**Material:**

Steel, mil-s-861, class 422

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Steel, mil-s-861, class 422

**Surface Condition:**

Descaled

**Specification Or Standard:**

A422 class and an condition

**Departure From Cited Designator:**

Quality control in accordance with navy level 1 assurance guide

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A13100